# I Cold Centrifugal Blowers

# IC SERIES 5-50 HP

The Inovair IC Series is the industry's first high efficiency single stage centrifugal blower delivering a cost effective and durable solution for smaller facilities. The innovative IC system design minimizes footprint and allows the use of standard NEMA premium efficiency motors and VFDs, along with a simple and affordable control system.

Thanks to these innovations, the benefits of a modern high efficiency centrifugal design are finally available for lower HP wastewater applications.

- THE FIRST HIGH EFFICIENCY GEARED CENTRIFUGAL FOR LOWER HP WASTEWATER APPLICATIONS
- CAN ACHIEVE 10-35% ENERGY SAVINGS RELATIVE TO PD AND MULTISTAGE BLOWERS
- LOWEST COST OF OWNERSHIP
- EXTREMELY DURABLE DESIGN
- COMPACT FOOTPRINT
- AUTOMATIC BELT TENSIONER
- HIGH FLOW SYNTHETIC INTAKE FILTER
- ADVANCED CONTROLS





## **IC SERIES FEATURES**

- Proven integrally-geared design
- Industry standard components
- Compact design
- Proven gearbox, with over 15 years of experience in the field
- Efficient and quiet belt drive
- Advanced integrated control system
- Unique transmission design allows use of off-the-shelf, C-Face electric motors
- · Lagoon aeration packages now available

### **INOVAIR ADVANTAGES**

- Energy efficient (~80% isentropic)
- Maintenance-friendly
- Engineered and built in the USA
- Capable of multiple start/stop cycles every hour
- Open and Enclosed option for indoor or outdoor installation
- Low noise option (80-95 dBA)
- Can achieve 10-35% energy savings
- Cost effective design to compete against PD and multistage blowers at lower HP levels

### **TECHNICAL SPECS**

| Flow Capacity:   | 150-1200 scfm                    |
|------------------|----------------------------------|
| Design Pressure: | Up to 8 psig                     |
| Turndown Ratio:  | Up to 2:1                        |
| Motor Power:     | 5–50 HP Standard NEMA Motor      |
| Drive:           | Standard VFD                     |
| Input Power:     | 230V-575V, 60 Hz                 |
| Impeller:        | 5-axis machined 7075-T6 Aluminum |
| Control System:  | Advanced Integrated Controls     |



